

Date: Wednesday, 06/09/2006 1:28:06 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 28433
Estimate Number : 10804
P.O. Number : *N/A*
This Issue : 06/09/2006 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : 06/09/2006 Type : OVERHEAD
Previous Run : 28432
Written By : *[Signature]*
Checked & Approved By : *[Signature]*
Comment :

Drawing Name : D350-636-014
Part Number : D350636014
Drawing Number : RTN499
Project Number : *N/A*
Drawing Revision : *N/A*
Material : *N/A*
Due Date : 13/09/2006

Qty: 1 Um: Each

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D350-636-014	CHG	CHG001
DESC.	Skidtube Assembly	STC	SH99-7
LOT	B25511	STC	SR00646SE
MODEL	AS350/355	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
<p><i>[Signature]</i> 06-09-07 ①</p> <p>Comment: INSPECT RTN 499</p>		
2.0	D350636014	Skidtube RH
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Skidtube LH</p> <p>ORIGINAL B/N 25511 ✓</p>		
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
<p>Comment: HAND FINISHING RESOURCE #1</p> <p>CLEAN UP / TOUCH UP TUBE A/R</p> <p>AND</p> <p>BUFF BLADE D2741 B24750 SMOOTH A/R</p> <p>AND REPOWDER COAT PER QSI 005 - 4.1</p> <p>AND RS 10004</p> <p><i>Mech B/N's</i></p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1</p> <p>IDENTIFY NEW KIT WITH B/N'S</p>		
5.0	D2741	Blade
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Blade</p> <p>Batch: _____</p>		

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Part Number: D350636014

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960C816L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: _____

7.0	MS21083C8	NUT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: _____

8.0	AN8C21A	BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: _____

9.0	NAS1515H8L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: _____

10.0	D34931	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: _____

11.0	D35321	spacer
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Comment: Qty.: 2.0000 (s)/Unit Total : 2.0000 (s)

batch: _____

12.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
WITH NEW B/N - CHG 001 ✓
PAPERWORK REQ'D

REV D

06/9/09

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/05

Job Completion



U dep-05

D2741, B27968 ✓ 1x
AN960TD816, M6956 2x
M521083 N8, M100993 2x
AN816A, M5760 2x 06/09/14

06/9/14